



# AssanPanel

**EASY, FAST, AND HIGH  
ENERGY EFFICIENT  
BUILDING SOLUTIONS  
WITH SOLAR CAPPED  
PANEL**

**THE  
FIRST  
&  
ONLY  
IN TURKEY**





As renewable energy is even more **important** today, in order to conserve natural resources, **SOLAR CAPPED PANEL** helps you build facilities that generate their own energy.



Thanks to its special clamp system, **Solar Capped Panel** is easily mounted on the surface of Assan Sandwich Panel without drilling any screw holes. As it is installed without drilling on the roof, it offers excellent waterproofing performance and high corrosion resistance **as well as extending the economic life of the buildings** by maintaining the structural integrity of the roofs. In addition, it **offers cost efficiency** in steel construction with its design allowing for low slope installation.

Solar Capped Panel, **with a warranty up to 20 years**, also offers a high degree of fire protection in addition to unprecedented thermal efficiency and energy conservation. With advanced daylight lighting and integrated roof solar energy system, it offers a **100% sustainable** alternative for buildings. It aims to help mitigate the impacts of the climate change for future generations.

# WHY SHOULD YOU PREFER SOLAR CAPPED PANEL?



## Durability

Being the first in Turkey, our solar capped panel system eliminates all problems caused by screws used on the roofs and allows for installation using a special clamp system to attach the solar panel to PUR/PIR insulated sandwich roof panel without drilling. The economic life of the material is extended as there is no application on the surface of the material.



## Easy installation

Photovoltaic solar panels in all dimensions, mounted by a fully compatible special apparatus on Solar Capped Panel, offer a great number of technical and economic advantages. Apparatus mounting the solar panel on the roof panel eliminates the need for drilling 4 screw holes by using a single apparatus. In this way, it allows for installation of both your roof panel and solar panel as well as any other fittings without screws and insulation risks.



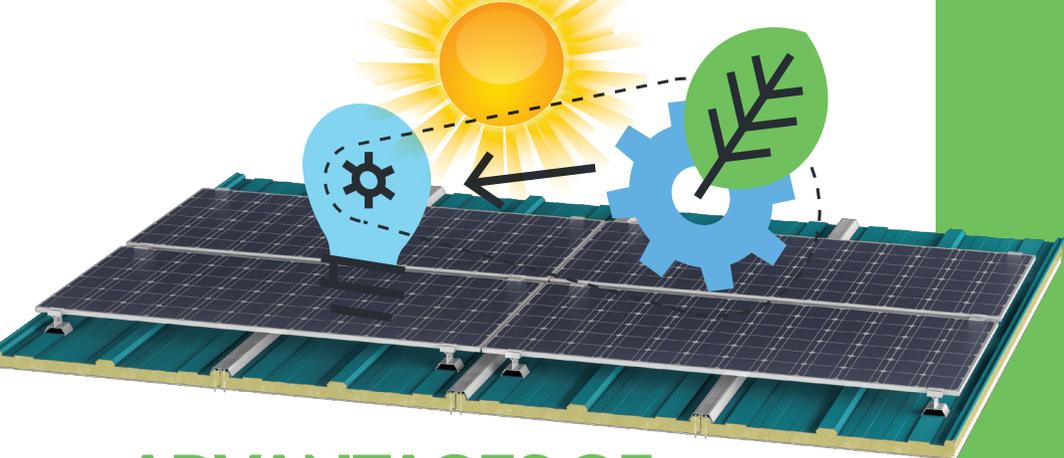
## Insulation / Watertightness

Thanks to the capped panel system in addition to a special clamp system, it offers fast and easy installation and high corrosion resistance without drilling the Sandwich Panel surface.



## Cost efficiency

It has a better cost efficiency compared to all other existing systems. It offers a cost reduction by up to 50% in the cost of screws and fittings. Thanks to installation systematics, it minimizes the time required for project design, planning, and installation.



# ADVANTAGES OF SOLAR ENERGY!

## Electric power generation as of the initial installation

The greatest advantage of solar panels is quite simple: As soon as you install a solar energy system, you begin generating your own electric power, become less dependent on your usual electricity service provider, and reduce the amount of your monthly electric bill. The economic life of a solar panel system is typically from about 25 to 40 years, meaning that you will reduce your electric costs for decades by resorting to solar energy.

## Reduction in power line costs thanks to distributed power systems

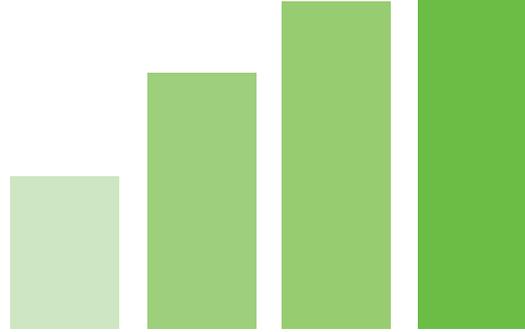
Solar energy is a self-sufficient system, which is capable of operating systems independent from electric network and can be implemented based on the principle of on-site production and consumption.

Petroleum, coal, and gas, which are used for central electric power generation by conventional methods, are generally transferred from the production plant to the consumption location by using transmission and distribution lines. Such transfer operations come with additional costs and none of such costs are incurred in solar energy systems. This advantage allows for implementation of solar energy systems in a more sustainable manner.

## Off-grid electric power generation advantage

In conventional network architecture, major power plants where electric power is generated are often located far from the consumption centers. Distributed power generation is used for small-scale electric production in multiple locations near the load. With the growth of solar energy, distributed power generation would significantly reduce power line investments and bring down the total costs of electric power generation.

# SOLAR CAPPED PANEL SYSTEM PERFORMANCE EVALUATION



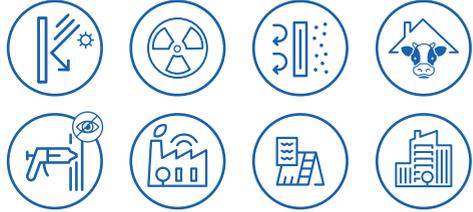
This is the **first** and **only** solar capped sandwich panel system manufactured in Turkey. The greatest advantage of solar capped panel is protection against external factors thanks to a cap profile covering the fittings in the joints and elimination of water leakage problem, which would otherwise occur in panel joints and fittings over time. It is compatible with **60-Cell and 72-Cell Photovoltaic Modules** thanks to special ribs system.

It offers high waterproofing performance and high **corrosion resistance** thanks to **fast and easy** installation by a special clamp system without drilling the sandwich panel.

It also offers **cost efficiency** in steel construction with its design allowing for low slope installation.

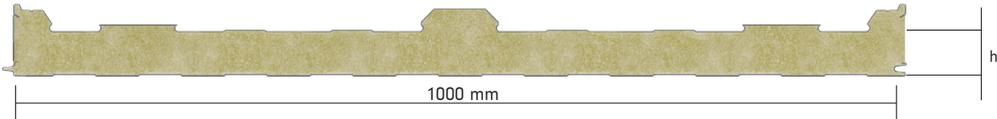
# Fields of Application

- Industrial structures
- Military structures
- Social structures
- Agricultural structures
- Sports facilities
- Construction site facilities
- Bunkers
- Hypermarkets
- Shopping malls
- Storehouse halls
- Administrative buildings



etc. as typically used in building structures with steel or prefabricated concrete load-bearing systems.

## Dimensions



h: 40-50-60-70-80-100 mm

<b>Useful Width</b>	1000 mm
<b>Minimum Length</b>	3 meters
<b>Maximum Length</b>	Depends on Transport Conditions
<b>Density (EN 1602)</b>	PUR: 40 ( $\pm 2$ ) kg/m <sup>3</sup> / PIR: 41 ( $\pm 2$ ) kg/m <sup>3</sup>
<b>Polyurethane Thickness</b>	40-50-60-70-80-100 mm
<b>Thermal Conductivity <math>\lambda</math> (EN 13165)</b>	0,022-0,024 W/mK
<b>Dimensional Stability (EN 13165)</b>	Level DS (TH) 11
<b>Reaction to Fire (EN 13501)</b>	PUR: B. S2. d0 / PIR: B. S1. d0
<b>Water Absorption (EN ISO 354)</b>	By volume 2% (168 hours)
<b>Closed Cell Percentage (EN 14509)</b>	95%
<b>Vapor Diffusion Resistance (EN 12086)</b>	30-100
<b>Heat Resistance</b>	-200 /+110 °C

## Metal Surface from Dyed Galvanized Sheet

<b>Metal Type</b>	Dyed Galvanized Sheet
<b>Upper Metal Thickness</b>	0.50-0.70 mm
<b>Alt Metal Kalınlığı</b>	0.40-0.70 mm
<b>Thickness Tolerance (EN 10143)</b>	Nominal
<b>Sheet Quality (EN 10327)</b>	DX51 D+Z Dyed Galvanized <small>(polyester powder finish on primer)</small>
<b>Dye Type</b>	Polyester, PVDF, Plastisol, PVC

## Range of Application - Metal Surfaces

BGS	BGS	Wide Range									
Upper Metal Thickness (mm)	Lower Metal Thickness (mm)	PUR-PIR (mm)	150 cm	175 cm	200 cm	225 cm	250 cm	275 cm	300 cm	325 cm	350 cm
0,5	0,4	30	281	225	181	148	123	103	86	75	63
0,5	0,4	40	395	317	258	208	176	144	124	105	91
0,5	0,4	50	547	437	354	290	243	200	171	146	124
0,5	0,4	60	699	558	452	366	312	256	217	181	158
0,5	0,4	80	951	759	616	503	423	351	298	251	218
0,5	0,5	30	291	237	195	160	137	114	97	84	73
0,5	0,5	40	390	316	260	214	181	151	129	112	99
0,5	0,5	50	521	423	348	287	243	204	174	149	131
0,5	0,5	60	648	528	432	356	301	251	213	184	160
0,5	0,5	80	951	759	616	503	423	351	298	251	218
0,5	0,5	100	1043	835	678	553	465	386	328	276	240

## Thermal Conductivity Limits

Panel Thickness	U Thermal Conductivity (W/m²K)	R Thermal Conductivity (m²K/W)	R Thermal Conductivity (ft² °F h/Btu)
30 mm	0,522	2,112	11,989
40 mm	0,497	2,011	11,418
50 mm	0,406	2,465	14
60 mm	0,342	2,921	16,584
80 mm	0,261	3,83	21,747
100 mm	0,211	4,739	26,911

## Mechanical Properties

<b>Steel Surfaces Yield Strength</b>	min. 220 N/mm <sup>2</sup>
<b>Aluminum Surfaces Yield Strength</b>	min. 140 N/mm <sup>3</sup>
<b>Panel Tensile Strength</b>	min. 0.018 Mpa
<b>High-Temperature Transverse Tensile Modulus</b>	min. 0.04 MPa
<b>Core Material Shear Strength</b>	min. 0.11 MPa
<b>Core Material Shear Modulus</b>	min. 1.5 MPa
<b>Core Material Compressive Strength</b>	min. 0.095 MPa
<b>Creep (Yield) Coefficient</b>	t=100,000 hours (Free Load): 7 t=100,000 hours (Snow Load): 2,4
<b>Shear Strength After Sustained Load</b>	t: 1,000 hours min. 35% t: 2,000 hours min. 30% t: 100,000 hours min. 7%
<b>Free Bending Moment Capacity</b>	min. 2.5 KNm/m (Straight) min. 1.5 KNm/m (Reverse)
<b>Free Torsional Stress</b>	min. 100 MPa

According to TSE EN 14509

## Tolerance Limits

Panel Length	Panel Thickness	Panel Cover Width	Deviation From Squareness
If L<=3,000 mm, then ±5 mm and if L>3,000 mm, then ±10 mm	D ≤ 100mm ± 2mm	For all profiles ± 2mm	0.6% of s ≤ nominal cover thickness / (Width (w) x 0.006)

## Standard Package Quantity

Thickness (mm)	40	50	60	70	80	100
Quantity	20	16	14	12	10	8

## Standard Ral Options

RAL 3009	RAL 5010	RAL 5018	RAL 6021	RAL 7016	RAL 9002	RAL 9006
						



# Solar Capped Panel & Solar Panel Installation Method

## 1. Solar Capped Panel Installation

Solar capped panels are installed on the purlins based on the installation direction.

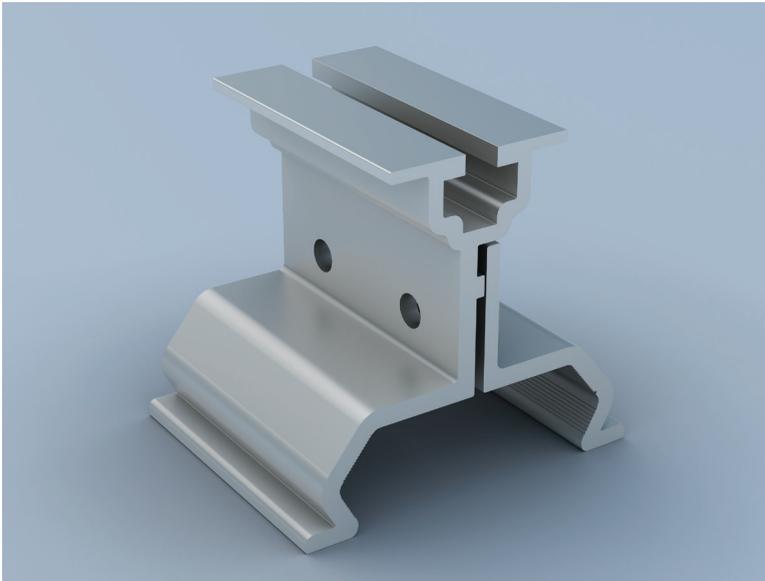
Screws and EPDM sealing gaskets to be used in panel joints are required to be installed on the ribs. Afterwards, special cap profiles are installed throughout the fittings.



## 2. Aluminum Profile Installation

Aluminum profiles are bolted to each other and simultaneously compressed into roof panel ribs. No screw is used for the upper sheet of the roof panel during application, therefore preventing any potential water leakage problems.

Profiles are compatible with both rib heights.



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## 3. Solar Panel & Clamp

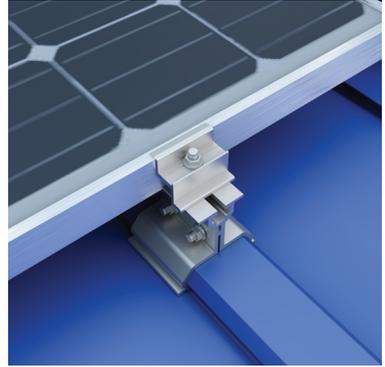
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### Installation

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At the final stage, the solar panel and mounting clamps are installed on the aluminum profiles.

Bearing distances should be determined in line with the declaration of the manufacturer of the solar panels.



*Note: For solar panel applications envisaged with a vertical design, please contact Assan Panel Sanayi ve Tic. A.Ş.*





# AssanPanel

## INNOVATIVE SOLAR ENERGY PLATFORM SOLAR CAPPED PANEL FOR ROOFS



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### **Assan Panel-STP**

### **Azerbaycan Plant**

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